CLOSE THE LOOP: EXPLOITATION OF HALOPHYTE RESIDUES

How to close the loop of the halophyte biorefinery by conversion into biogas and biochar.

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Biogas and biochar from residues of the biorefinery





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Halophyte biomass

Input material for the biorefinery

Salicornia plant





Fresh tips for food

Approx. 1/3 of total biomass production

Short season for food production due to lignification of the plant



Large residue at the end of the season (Typically un-used)

Valorization of the lignified fraction of the biomass will significantly increase feasibility

Lignified plant



Not suitable as forage crop

Not suitable for soil enhancement

> Approx. 2/3 of total biomass production



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Halophyte biomass

Input material for the biorefinery



Dry Halophyte straw



Bioactive compounds Antioxidants Anti-inflammatory compound Antimicrobials

Extractives free fibers



Fibers for biogas Fibers for feed products (dietary fibers)



Green succulent halophyte biomass





Green juice

Protein Lipids Carotenoids Chlorophyll

Green pulp



Fibers for biogas Fibers for feed products (dietary fibers)



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Halophyte biomass

Input material for the biorefinery

Residues for biogas & biochar:

Fiber material



Dry Halophyte straw



Bioactive compounds Antioxidants Anti-inflammatory compound Antimicrobials

Extractives free fibers



Fibers for

biogas & biochar

Fibers for feed products (dietary fibers)



Green succulent halophyte biomass



Green juice

Protein Lipids Carotenoids Chlorophyll

Green pulp



Fibers for

biogas & biochar

Fibers for feed products (dietary fibers)







Biogas from halophytes

- Fresh halophyte plant material
 - different species
 - from different cultivations
- After "green fractionation"
 - pulp (green fibers) and juice fraction
- After extraction of bioactive compounds •
- After organosolv pretreatment separation of lignin (for biochar) and cellulose/hemicellulose (for biogas)





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Biogas from halophyte plant material – fresh plant

- Salt concentration higher than 2.4 g/L may inhibit the biogas process
- achieved (similar to grass biomass), equivalent to the following *methane yields per ton*:
- *S. europaea*, dried:
- *S. ramosissima*, fresh whole plant:
- *S. ramosissima*, pulp fraction:
- *S. ramosissima*, juice fraction:
- *S. ramosissima*, dry mature plant:

Halophytes can be added to 1 ton in co-digestion with non-saline biomass:

- *S. europaea*, dried:
- *S. ramosissima*, fresh whole plant:
- S. ramosissima, pulp fraction:
- S. ramosissima, juice fraction:
- *S. ramosissima*, dry mature plant:

• In a non-inhibited biogas process methane yields of up to 300 mL-CH_{$_{4}}/g-VS were</sub>$

 $109-164 \text{ m}^3-\text{CH}_4$ 23,6 m³-CH₄ 74,4 m^3 -CH₄ $7,8 \text{ m}^3\text{-}\text{CH}_4$ 149 m^{3} -CH₄

11 – 32 kg 178 kg 178 kg 178 kg 52 kg





Biogas from halophyte plant material – after biorefining

- Fiber material after extraction of bioactive compounds reveal a lower *methane yield*, presumably due to the higher lignocellulosic content in the remaining fiber material.
- The *methane yield of fiber material increases after delignification by* organosolv pretreatment, which correlates to a lower lignin content of this fiber material.
- Sulphur content of halophyte plant material is 25-45 times higher (38 69 g/kg-TS) compared to grass biomass (1.2 – 1.8 g/kg-TS) that may cause significant H₂S production during the biogas process.
- Sulphur concentration was 10x lower in residual material after subcritical water extraction







Biochar from lignin (after organosolv pretreatment)

• Can be used as activated carbon (for filter material etc.)

SE-2-5-A SE-3-5-A (pre-stabilised) 37.5 wt% N₂ purge 0.15 cm³/g CO, purge

SE-4-5-A



33.0 wt% 0.06 cm³/g







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Thank you!

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